1345/65 NEXT

Multislide automatic CNC lathe



ergomat

The TBA NEXT is a combination of a classic CNC turret lathe and a multi-slide automatic lathe.

The TBA NEXT offers a turret mounted on a cross slide, complemented by two independent radial tool slides for forming or cutting.

In addition, one of the radial slides can be converted to an additional cross slide for single point turning or threading, or a thread milling and polygonal turning device can be mounted on it.

TBA 45/65 NEXT: High-performance turning from bars, with a multi-slide concept integrated even in the basic version, user-friendly, wide work area for free chips fall, combined with the well-known versatility and economy of the ERGOMAT lathes. At an amazingly attractive price.



■ Model		TBA NEXT
■ Bar capacity Ø	mm	45 65
■ Spindle drive		
max. spindle speed	rpm	5000 4000
power 100% / 25% ED	Нр	10 / 15
torque	Nm	46,6 71,6
Axes speed		
front cross slide (X1/Z1)	m/min	15/15
turret slide (X2/Z2)	m/min	18/30
vertical slide (V1)	m/min	15
Axes power		
X1/Z1	N	2260 / 2260
X2/Z2	N	2260 / 2260
V1	N	2260
Axes Travel		
X1/Z1	mm	50 / 100
X2/Z2	mm	125 / 300
V1	mm	50
■ Tool turret (X2/Z2)		
tool positions		8
tool shaft	mm	16 x 16
standard tool holder system		VDI 25
Live tools		
power 100% ED	Нр	3,7
output torque 100%	Nm	12
max. speed	rpm	4000
■ C-Axis	-	
max. speed.	rpm	300
programming unit	degree	0,001

Control unit		
Fanuc		Oi TF - Plus
nonitor		15" Touch Screen
■ Dimentions and weight		
L x D x H (with chip conveyor)	mm	2930 x 1530 x 1580
net weight	kg	3200
Technical data subject to changes		





